



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

**D2056**  
**Job Sheet 197751**



**Part No:** D2056

**Job Qty:** 20 pcs

**Part Name:** Bell Crank Assembly



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 7/16/19

**Job Tracking No:**

**Due Date:** 7/29/19

**Created By:** Manon Dubois

**Type:** SOLD

**Description:**

**Note:** DWG REV C IPP E 02.04.04 Added Rev.B2 NG

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation         | Qty       | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off     |
|-------|-------------------|-----------|------------|----------|-----------|---------|-----------------------|-----------|--------------|
|       |                   |           |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |              |
| 100   | Bandsaw - 1       | 20<br>pcs |            | 7/29/19  | 0.00      | 1.00    | Bandsaw - 1           |           | SBL 19/07/30 |
| 110   | HAAS 4 Axis - B4B | 20<br>pcs |            | 7/29/19  | 1.00      | 2.50    | HAAS - 1 - B4B        |           |              |
|       |                   |           |            |          |           |         | HAAS - 2 - B4B        |           |              |
|       |                   |           |            |          |           |         | HAAS - 3 - B4B        |           | SBL 19/07/30 |
|       |                   |           |            |          |           |         | HAAS - 4 - B4B        |           |              |
| 130   | QC 8              | 20<br>pcs |            | 7/29/19  | 0.00      | 0.00    | QC 8 - 12             |           |              |
|       |                   |           |            |          |           |         | QC 8 - 14             |           | MX 19/07/30  |
|       |                   |           |            |          |           |         | QC 8 - 17             |           |              |
|       |                   |           |            |          |           |         | QC 8 - 20             |           |              |
|       |                   |           |            |          |           |         | QC 8 - 25             |           |              |
|       |                   |           |            |          |           |         | QC 8 - 3              |           |              |
|       |                   |           |            |          |           |         | QC 8 - 32             |           |              |
|       |                   |           |            |          |           |         | QC 8 - 33             |           |              |
|       |                   |           |            |          |           |         | QC 8 - 35             |           |              |
|       |                   |           |            |          |           |         | QC 8 - 39             |           |              |
|       |                   |           |            |          |           |         | QC 8 - 4              |           |              |
|       |                   |           |            |          |           |         | QC 8 - 44             |           |              |
|       |                   |           |            |          |           |         | QC 8 - 45             |           |              |
|       |                   |           |            |          |           |         | QC 8 - 49             |           |              |
|       |                   |           |            |          |           |         | QC 8 - 58             |           |              |
|       |                   |           |            |          |           |         | QC 8 - 8              |           |              |
|       |                   |           |            |          |           |         | QC 8 - 9              |           |              |
|       |                   |           |            |          |           |         | QC 8 - 68             |           |              |
|       |                   |           |            |          |           |         | QC 8 - 67             |           |              |
|       |                   |           |            |          |           |         | QC 8 - 1 (A)          |           |              |
|       |                   |           |            |          |           |         | QC 8 - 47             |           |              |
|       |                   |           |            |          |           |         | QC 8 - 40             |           |              |
|       |                   |           |            |          |           |         | QC 8 - 52             |           |              |
|       |                   |           |            |          |           |         | QC 8 - 23             |           |              |
|       |                   |           |            |          |           |         | QC 8 - 57             |           |              |



**Container No:** S201426



**Part:** D2056

**Job No:** 197751

**Serial No/Batch:** S201426

**Revision:**

**Inspector:**

**Exp Date:**

**Instructions:** Various STC's

**Date:** 07/30/19

Dart Aerospace Ltd.  
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CANADA  
TEL: 1 613 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com

|     |                               |           |         |           |                           |                |
|-----|-------------------------------|-----------|---------|-----------|---------------------------|----------------|
| 140 | Handfinish - 4-1-Assembly-B4B | 20<br>pcs | 7/29/19 | 0.00 1.00 | Handfinish - 4 - 1 - B4B  |                |
|     |                               |           |         |           | Handfinish - 4 - 10 - B4B |                |
|     |                               |           |         |           | Handfinish - 4 - 11 - B4B |                |
|     |                               |           |         |           | Handfinish - 4 - 12 - B4B |                |
|     |                               |           |         |           | Handfinish - 4 - 13 - B4B |                |
|     |                               |           |         |           | Handfinish - 4 - 14 - B4B | 2019/07/30     |
|     |                               |           |         |           | Handfinish - 4 - 15 - B4B |                |
|     |                               |           |         |           | Handfinish - 4 - 2 - B4B  |                |
|     |                               |           |         |           | Handfinish - 4 - 3 - B4B  |                |
|     |                               |           |         |           | Handfinish - 4 - 4 - B4B  |                |
|     |                               |           |         |           | Handfinish - 4 - 5 - B4B  |                |
|     |                               |           |         |           | Handfinish - 4 - 6 - B4B  |                |
|     |                               |           |         |           | Handfinish - 4 - 7 - B4B  |                |
|     |                               |           |         |           | Handfinish - 4 - 8 - B4B  |                |
|     |                               |           |         |           | Handfinish - 4 - 9 - B4B  |                |
| 150 | Outsource - 4 - Anodize       | 20<br>pcs | 7/29/19 |           | ATG001-VC                 | 10 2019-08-06  |
| 160 | Packaging 2-1 - Receive - B4B | 20<br>pcs | 7/29/19 | 0.00 0.00 | Packaging 2 - 1 - B4B     |                |
|     |                               |           |         |           | Packaging 2 - 2 - B4B     |                |
|     |                               |           |         |           | Packaging 2 - 3 - B4B     |                |
|     |                               |           |         |           | Packaging 2 - 5 - B4B     |                |
|     |                               |           |         |           | Packaging 2 - 4 - B4B     |                |
|     |                               |           |         |           | Packaging 2 - 6 - B4B     |                |
|     |                               |           |         |           | Packaging 2 - 7 - B4B     |                |
|     |                               |           |         |           | Packaging 2 - 8 - B4B     |                |
|     |                               |           |         |           | Packaging 2 - 9 - B4B     |                |
|     |                               |           |         |           | Packaging 2 - 10 - B4B    |                |
|     |                               |           |         |           | Packaging 2 - 11 - B4B    |                |
|     |                               |           |         |           | Packaging 2 - 12 - B4B    |                |
|     |                               |           |         |           | Packaging 2 - 13 - B4B    | OP AUG 09 2019 |
|     |                               |           |         |           | Packaging 2 - 14 - B4B    |                |
|     |                               |           |         |           | Packaging 2 - 15 - B4B    |                |
|     |                               |           |         |           | Packaging 2 - 16 - B4B    |                |
|     |                               |           |         |           | Packaging 2 - 17 - B4B    |                |
|     |                               |           |         |           | Packaging 2 - 18 - B4B    |                |
|     |                               |           |         |           | Packaging 2 - 19 - B4B    |                |
|     |                               |           |         |           | Packaging 2 - 20 - B4B    |                |
|     |                               |           |         |           | Packaging 2 - 21 - B4B    |                |
|     |                               |           |         |           | Packaging 2 - 22 - B4B    |                |
|     |                               |           |         |           | Packaging 2 - 23 - B4B    |                |
|     |                               |           |         |           | Packaging 2 - 24 - B4B    |                |
|     |                               |           |         |           | Packaging 2 - 25 - B4B    |                |
|     |                               |           |         |           | Packaging 2 - 26 - B4B    |                |
|     |                               |           |         |           | Packaging 2 - 27 - B4B    |                |
|     |                               |           |         |           | Packaging 2 - 28 - B4B    |                |
|     |                               |           |         |           | Packaging 2 - 29 - B4B    |                |
|     |                               |           |         |           | Packaging 2 - 30 - B4B    |                |
|     |                               |           |         |           | Packaging 2 - 31 - B4B    |                |
|     |                               |           |         |           | Packaging 2 - 32 - B4B    |                |
|     |                               |           |         |           | Packaging 2 - 33 - B4B    |                |
|     |                               |           |         |           | Packaging 2 - 34 - B4B    |                |
|     |                               |           |         |           | Packaging 2 - 35 - B4B    |                |
|     |                               |           |         |           | Packaging 2 - 36 - B4B    |                |
| 165 | QC 6                          | 20        | 7/29/19 | 0.00 0.00 | QC 6 - 9                  |                |



|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                             |                       |                  |                  |                                        |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------|-----------------------|------------------|------------------|----------------------------------------|
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                             |                       |                  | QC 6 - 68        | DAS                                    |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                             |                       |                  | QC 6 - 61        | 61                                     |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                             |                       |                  | QC 6 - 40        | 9-89                                   |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                             |                       |                  | QC 6 - 81        |                                        |
| 170                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | Packaging 3-1 - Stock - B4B | 20<br>pcs             | 7/29/19          | 0.00 0.00        | Packaging 3 - 1 - B4B                  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                             |                       |                  |                  | Packaging 3 - 2 - B4B                  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                             |                       |                  | →                | Packaging 3 - 3 - B4B Oscar Bin: GA126 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                             |                       |                  |                  | Packaging 3 - 4 - B4B                  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                             |                       |                  |                  | Packaging 3 - 5 - B4B                  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                             |                       |                  |                  | Packaging 3 - 6 - B4B                  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                             |                       |                  |                  | Packaging 3 - 7 - B4B                  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                             |                       |                  |                  | Packaging 3 - 8 - B4B                  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                             |                       |                  |                  | Packaging 3 - 9 - B4B                  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                             |                       |                  |                  | Packaging 3 - 10 - B4B                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                             |                       |                  |                  | Packaging 3 - 11 - B4B                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                             |                       |                  |                  | Packaging 3 - 12 - B4B                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                             |                       |                  |                  | Packaging 3 - 13 - B4B                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                             |                       |                  |                  | Packaging 3 - 14 - B4B                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                             |                       |                  |                  | Packaging 3 - 15 - B4B                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                             |                       |                  |                  | Packaging 3 - 16 - B4B                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                             |                       |                  |                  | Packaging 3 - 17 - B4B                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                             |                       |                  |                  | Packaging 3 - 18 - B4B                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                             |                       |                  |                  | Packaging 3 - 19 - B4B                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                             |                       |                  |                  | Packaging 3 - 20 - B4B                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                             |                       |                  |                  | Packaging 3 - 21 - B4B                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                             |                       |                  |                  | Packaging 3 - 22 - B4B                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                             |                       |                  |                  | Packaging 3 - 23 - B4B                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                             |                       |                  |                  | Packaging 3 - 24 - B4B                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                             |                       |                  |                  | Packaging 3 - 25 - B4B                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                             |                       |                  |                  | Packaging 3 - 26 - B4B                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                             |                       |                  |                  | Packaging 3 - 27 - B4B                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                             |                       |                  |                  | Packaging 3 - 28 - B4B                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                             |                       |                  |                  | Packaging 3 - 29 - B4B                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                             |                       |                  |                  | Packaging 3 - 30 - B4B                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                             |                       |                  |                  | Packaging 3 - 31 - B4B                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                             |                       |                  |                  | Packaging 3 - 32 - B4B                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                             |                       |                  |                  | Packaging 3 - 33 - B4B                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                             |                       |                  |                  | Packaging 3 - 34 - B4B                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                             |                       |                  |                  | Packaging 3 - 35 - B4B                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                             |                       |                  |                  | Packaging 3 - 36 - B4B                 |
| 180                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | QC 21 - SA                  | 20<br>pcs             | 7/29/19          | 0.00 0.00        | QC 21 - SA - 21 → Bin: GA 126          |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                             |                       |                  |                  | QC 21 - SA - 70 DAS AUG 1 2 19         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                             |                       |                  |                  | QC 21 - SA - 53 21 9-89                |
| Part Op 100 - (Bandsaw)Cut blanks 2.80" long<br>Descriptions: 110 - (HAAS CNC Vertical Machine)Machine as per folio D2056 Tumble Deburr<br>130 - (QC8- Inspect parts - second check)<br>140 - (Assemble as per dwg)Clean part from makings with acid etch and scotch brite before sending to get Anodize<br>150 - ISSUE P/O: 44193 BLACK ANODIZE<br>160 - (Receive & Inspect for Damage & Mat'l Certs)<br>165 - (QC6- All purchased or subcontracted products)<br>170 - (Identify as per dwg & Stock Location: ) LOCATION : GA<br>180 - (QC21- Final Inspection - Work Order Release) |                             |                       |                  |                  |                                        |
| <b>Job BOM</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                             |                       |                  |                  |                                        |
| <b>Part / Item</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | <b>Component Name</b>       | <b>Quantity</b>       | <b>Operation</b> | <b>Container</b> |                                        |
| M6061T6B1.250X1.250                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | 6061-T6 Bar 1.25 X 1.25     | 4.6666 ft (.23333 ea) | 100-Bandsaw - 1  |                  |                                        |

| Job Allocations     |                     |                                |                |                  |                  |
|---------------------|---------------------|--------------------------------|----------------|------------------|------------------|
| Operation           | Component Part      | Required                       | Inventory      | Allocated        |                  |
| 100-Bandsaw - 1     | M6061T6B1.250X1.250 | 5                              | 20             | 0                |                  |
| Part Specifications |                     |                                |                |                  |                  |
| Spec No             | Description         | Target/Tolerance               | Limits         | Type             | Special Comments |
| 1                   | Bell Crank          | 0.750Inches $\pm$ 0.010        | 0.760<br>0.740 | 0.751            |                  |
| 2                   | Bell Crank          | 0.900Inches $\pm$ 0.010        | 0.910<br>0.890 | 0.9035           |                  |
| 3                   | Bell Crank          | 1.000Inches $\pm$ 0.010        | 1.010<br>0.990 | 1.005            |                  |
| 4                   | Bell Crank          | 0.125Inches $\pm$ 0.010        | 0.135<br>0.115 | 0.128            |                  |
| 5                   | Bell Crank          | 0.060Inches $\pm$ 0.010        | 0.070<br>0.050 | 0.060            |                  |
| 6                   | Bell Crank          | 0.191Inches + 0.005<br>- 0.001 | 0.196<br>0.190 | 0.191            | Diameter         |
| 7                   | Bell Crank          | 0.362Inches $\pm$ 0.010        | 0.372<br>0.352 | 0.356            |                  |
| 8                   | Bell Crank          | 0.750Inches $\pm$ 0.010        | 0.760<br>0.740 | 0.750            |                  |
| 9                   | Bell Crank          | 0.257Inches + 0.006<br>- 0.001 | 0.263<br>0.256 |                  | Diameter 0.257   |
| 10                  | Bell Crank          | 0.100Inches $\pm$ 0.010        | 0.110<br>0.090 | 0.100            |                  |
| 11                  | Bell Crank          | 0.300Inches $\pm$ 0.010        | 0.310<br>0.290 | 0.300            |                  |
| 12                  | Bell Crank          | 0.946Inches $\pm$ 0.010        | 0.956<br>0.936 | 0.946            |                  |
| 13                  | Bell Crank          | 0.075Inches $\pm$ 0.010        | 0.085<br>0.065 | 0.075            |                  |
| 14                  | Bell Crank          | 2.637Inches $\pm$ 0.010        | 2.647<br>2.627 | 2.6375           |                  |
| 15                  | Bell Crank          | 0.375Inches $\pm$ 0.010        | 0.385<br>0.365 | 0.375            |                  |
| 16                  | Bell Crank          | 0.513Inches + 0.005<br>- 0.000 | 0.518<br>0.513 | 0.515            | Diameter         |
| 17                  | Bell Crank          | 0.450Inches $\pm$ 0.010        | 0.460<br>0.440 | 0.450            | Radius           |
| 18                  | Bell Crank          | 0.125Inches $\pm$ 0.010        | 0.135<br>0.115 | <del>0.125</del> | Radius 0.130     |
| 19                  | Bell Crank          | 0.200Inches $\pm$ 0.010        | 0.210<br>0.190 | 0.200            | Radius           |
| 20                  | Bell Crank          | 0.550Inches $\pm$ 0.010        | 0.560<br>0.540 | 0.550            | Radius           |
| 21                  | Bell Crank          | 0.263Inches $\pm$ 0.010        | 0.273<br>0.253 | 0.260            | Radius           |

Plex 7/16/19 9:56 AM Dart.dart.int4





Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
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Tel (613) 632-5200

# PURCHASE ORDER

## POHB044193



**Supplier:** ATG001-VC  
A.T.G. Industries Inc  
731 INDUSTRIELLE ROAD  
ROCKLAND  
ON  
K4K 1T2 Canada  
Phone: 613-446-4544  
Fax: 613-446-4556

**Attention:** Lalonde, Marc-Andre

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**PO No:** POHB044193

**PO Date:** 8/2/19

**Due Date:** 8/13/19

**Purchase Order**

**Revision:**

**Revision Date:**

**Ship-To Contact:** Guerin, Kimberley  
Phone: 613-632-5200 Ext: 298  
kguerin@dartaero.com

**Via:** Ground

**Pynt Terms:** Net 30

**Freight Terms:**

**Special Comments:**

**E-MAILED**  
2019-08-08

### Items

| Line Item | Job    | Part                     | Description                                                                                                                                                                                   | Status | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
|-----------|--------|--------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| 1         | 197751 | D2056                    | Bell Crank Assembly<br>: Various STC's<br>ISSUE<br>P/O:<br>BLACK ANODIZE                                                                                                                      | Firmed | -       | 8/13/19  | 20 pcs         | 0 pcs             | 20 pcs  | \$2.52/pcs       | \$50.40        |
| 2         | 197897 | C10-100-B                | Knob Protection Guard<br>(Black)<br>-Issue P/O;<br><br>-ANODIZE COLOR<br>BLACK, PER IAW MIL-A-<br>8625 TYPE-2 CLASS-2,<br>-Material type; 6061T6<br>-Certificate of Conformity is<br>required | Firmed | -       | 8/13/19  | 1 pcs          | 0 pcs             | 1 pcs   | \$5.05/pcs       | \$5.05         |
| 3         | 197503 | RBE703A94-<br>1130-01-03 | Bottom Fixture 1<br>-Issue P/O: PO<br>-ANODIZE<br>COLOR RED, PER IAW<br>MIL-A-8625 TYPE-2<br>CLASS-2 WATER<br>SEALANT<br>-Certificate of Conformity<br>is required                            | Firmed | -       | 8/13/19  | 16 pcs         | 0 pcs             | 16 pcs  | \$5.27/pcs       | \$84.32        |
| 4         | 197896 | C10-100-R                | Knob Protection Guard<br>(Red)<br>-Issue P/O;<br><br>-ANODIZE COLOR RED,<br>PER IAW MIL-A-8625<br>TYPE-2 CLASS-2,<br>-Material type; 6061T6<br>-Certificate of Conformity is<br>required      | Firmed | -       | 8/13/19  | 1 pcs          | 0 pcs             | 1 pcs   | \$5.77/pcs       | \$5.77         |



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# PURCHASE ORDER

## POHB044193



| Items     |        |                      |                                                                                                                                                                                                                                                                    |        |         |             |                |                   |         |                  |                |
|-----------|--------|----------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|---------|-------------|----------------|-------------------|---------|------------------|----------------|
| Line Item | Job    | Part                 | Description                                                                                                                                                                                                                                                        | Status | Account | Due Date    | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
| 5         | 196748 | RBW109-3130-54-111-3 | Stop<br>-Issue P/O;<br><br>-ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant<br>-Material type; 6061T6<br>-Certificate of Conformity is required                                                                                             | Firmed | -       | 8/13/19     | 6 pcs          | 0 pcs             | 6 pcs   | \$5.05/pcs       | \$30.30        |
|           |        |                      |                                                                                                                                                                                                                                                                    |        |         | AUG 09 2019 |                |                   |         |                  |                |
| 6         | 197039 | 649.5010             | Deflector<br>: Various STC's<br>(Outsource process-<br>Anodize per QSI017<br>4.1.10.1)<br>Issue P/O to ATG:<br><br>HARD ANODIZE COLOR BLACK, AND PRIME AS PER DWG 649.5000 REV. D                                                                                  | Firmed | -       | 8/13/19     | 10 pcs         | 0 pcs             | 10 pcs  | \$35.02/pcs      | \$350.20       |
| 7         | 196055 | D5573-1              | Base Bracket, Upper, Cable Cutter, LH<br>: Various STC's<br>Issue P/O to ATG:<br><br>ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 2 CLASS 2<br><br>PRIME AS PER IAW MIL-PRF-23377 1-2 MIL MAX AS PER DWG NOTE 2<br><br>C OF C IS REQUIRED                          | Firmed | -       | 8/13/19     | 6 pcs          | 0 pcs             | 6 pcs   | \$9.82/pcs       | \$58.92        |
| 8         | 197042 | 649.5013             | Deflector<br>: Various STC's<br>Issue P/O to ATG:<br><br>AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF-23377 TYPE 1 CLASS N Certification of Conformity is required | Firmed | -       | 8/13/19     | 16 pcs         | 0 pcs             | 16 pcs  | \$12.62/pcs      | \$201.92       |





Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER

## POHB044193



| Items     |        |                    |                                                                                                                                                                                                                                                    |        |         |          |                |                   |         |                  |                |
|-----------|--------|--------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| Line Item | Job    | Part               | Description                                                                                                                                                                                                                                        | Status | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
| 9         | 198168 | 649.5312           | Breakaway Tip<br>: Various STC's<br>Outsource process-<br>Anodize per QSI017<br>4.1.10.1) Issue P/O to ATG<br>: _____ 1- Black<br>Anodize as per Dwg<br>649.5300 2- PRIME AS<br>PER DWG, SEE NOTE #2<br>Certification of Conformity<br>is required | Firmed | -       | 8/13/19  | 12 pcs         | 0 pcs             | 12 pcs  | \$11.72/pcs      | \$140.64       |
| 10        | 197420 | RBT400354          | Longitudinal Rigging Tool<br>(407)<br>-Issue P/O;<br><br>-ANODIZE COLOR RED,<br>PER IAW MIL-A-8625<br>TYPE-2 CLASS-2, Water<br>sealant<br>-Material type; 6061T6<br>-Certificate of Conformity is<br>required                                      | Firmed | -       | 8/13/19  | 4 pcs          | 0 pcs             | 4 pcs   | \$5.02/pcs       | \$20.08        |
| 11        | 197419 | RBT400353          | Lateral Rigging Tool (407)<br>-Issue P/O;<br><br>-ANODIZE COLOR RED,<br>PER IAW MIL-A-8625<br>TYPE-2 CLASS-2, Water<br>sealant<br>-Material type; 6061T6<br>-Certificate of Conformity is<br>required                                              | Firmed | -       | 8/13/19  | 4 pcs          | 0 pcs             | 4 pcs   | \$5.02/pcs       | \$20.08        |
| 12        | 197196 | 269T1338-<br>11-13 | Block<br>Outsource process-<br>Anodize per QSI017<br>4.1.10.1) - Issue P/O to<br>ATG:<br>-ANODIZE COLOR<br>BLACK, PER IAW MIL-A-<br>8625F TYPE 2 CLASS 2,<br>Water sealant<br>-Certificate of Conformity is<br>required                            | Firmed | -       | 8/13/19  | 4 pcs          | 0 pcs             | 4 pcs   | \$5.05/pcs       | \$20.20        |



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# PURCHASE ORDER

## POHB044193



| Items        |        |                      |                                                                                                                                                                                                                                                            |        |         |          |                |                   |         |                  |                |
|--------------|--------|----------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| Line Item    | Job    | Part                 | Description                                                                                                                                                                                                                                                | Status | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
| 13           | 197502 | RBE703A94-1130-01-09 | Bottom Fixture 2<br>-Issue P/O: PO<br>-ANODIZE<br>COLOR RED, PER IAW<br>MIL-A-8625 TYPE-2<br>CLASS-2 WATER<br>SEALANT<br>-Certificate of Conformity<br>is required                                                                                         | Firmed | -       | 8/13/19  | 16 pcs         | 0 pcs             | 16 pcs  | \$5.27/pcs       | \$84.32        |
| 14           | 196056 | D5573-2              | Base Bracket, Upper,<br>Cable Cutter, RH<br>: Various STC's<br>Issue P/O to ATG:<br><br>ANODIZE COLOR<br>BLACK, PER IAW MIL-A-<br>8625 TYPE 2 CLASS 2<br><br>PRIME AS PER IAW MIL-<br>PRF-23377 1-2 MIL MAX<br>AS PER DWG NOTE 2<br><br>C OF C IS REQUIRED | Firmed | -       | 8/13/19  | 6 pcs          | 0 pcs             | 6 pcs   | \$9.82/pcs       | \$58.92        |
| Grand Total: |        |                      |                                                                                                                                                                                                                                                            |        |         |          |                |                   |         |                  | \$1,131.12     |

### Order Notes

Procurement Quality Clauses  
A005 right of entry  
A012 chemical and physical test report  
A016 personnel qualification  
A017 raw material identification (as applicable)

A022 Apical Processing  
A024 process certifications  
A026 certification of material conformance

A041 quality management system  
A042 dart notification by supplier  
A043 retension of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Plex 8/8/19 11:46 AM Dart.Guerin.Kimberley





A.T.G. Industries Inc.  
760 Industrielle Street  
Rockland, ON K4K 1T2  
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

### Pack List

Number: 918365

Date: 08-Aug-19

#### To

Dart Aerospace Ltd  
1270 Aberdeen St  
Hawkesbury, ON K6A 1K7

#### Ship To

Patrick Lussier  
Dart Aerospace Ltd  
1270 Aberdeen St  
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

| Terms           |                                                                                                                                                                         | Ship Via     |                            |
|-----------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|----------------------------|
|                 |                                                                                                                                                                         | ATG Delivery |                            |
| Quantity        | Description                                                                                                                                                             |              |                            |
|                 | Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.                         |              |                            |
| 20<br>ea        | Part: D2056<br>Bell Crank Assembly<br>Black Anodize per MIL-A-8625F, Type II, Class2, .0004-.0010" (.4 - 1 mils).<br>Job: 25711<br>PO: POHB044193                       |              | Rev: C<br><br><br>Line: 1  |
| 4<br>ea         | Part: RBT400354<br>Longitudinal Rigging Tool<br>Red Anodize per MIL-A-8625F, Type II, Class2, .0004-.0010" (.4 - 1 mils), Water Sealant<br>Job: 25720<br>PO: POHB044193 |              | Rev:<br><br><br>Line: 10   |
| 4<br>ea         | Part: RBT400353<br>Lateral Rigging Tool<br>Red Anodize per MIL-A-8625F, Type II, Class2, .0004-.0010" (.4 - 1 mils), Water Sealant<br>Job: 25721<br>PO: POHB044193      |              | Rev:<br><br><br>Line: 11   |
| 4<br>each       | Part: 269T1338-11-13<br>Block<br>Anodize per MIL-A-8625F, Type II, Class2, Black, Water Sealant .0004-.0010" (.4 - 1 mils).<br>Job: 25722<br>PO: POHB044193             |              | Rev: 4<br><br><br>Line: 12 |
| 6<br>ea         | Part: RBW109-3130-54-111-3<br>Stop<br>Anodize per MIL-A-8625F, Type II, Class1, Clear, Water Sealant .0004-.0010" (.4 - 1 mils)                                         |              | Rev:                       |
| Made in Canada. |                                                                                                                                                                         |              |                            |

Made in Canada.



A.T.G. Industries Inc.  
760 Industrielle Street  
Rockland, ON K4K 1T2  
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

### Pack List

Number: 918365

Date: 08-Aug-19

#### To

Dart Aerospace Ltd  
1270 Aberdeen St  
Hawkesbury, ON K6A 1K7

#### Ship To

Patrick Lussier  
Dart Aerospace Ltd  
1270 Aberdeen St  
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Ph: 613 632-9577

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Ph: 613 632-9577

Fax: 613 632-1053

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                              |                 |  |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------|-----------------|--|
| <b>Terms</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                              | <b>Ship Via</b> |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                              | ATG Delivery    |  |
| <b>Quantity</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | <b>Description</b>           |                 |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | Job: 25715<br>PO: POHB044193 |                 |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | Line: 5                      |                 |  |
| <p>CERTIFICATE OF CONFORMANCE<br/>A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements.</p> <p style="text-align: center;"><b>AUG 08 2019</b></p> <p>Date: _____</p> <p>Certified Signature: _____</p> <p>Receiver Signature: _____</p> <p>A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited.</p> <p>Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.</p> |                              |                 |  |
| <p><b>RECEIVED</b><br/><b>AUG 08 2019</b><br/><b>DART AEROSPACE LTD.</b></p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                              |                 |  |
| <p>Made in Canada.</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                              |                 |  |